ULTRIPRIME 2K ETCH



TECHNICAL DATA

	PRODUCT DESCRIPTION	A pre-treatment or etching primer.	
4 /	RECOMMENDED USE	For application on ferrous and non-ferrous metals to improve the adhesion of subsequent coats of paint. Possesses short-term corrosion inhibiting properties	
4	PHYSICAL PROPERTIES	Colours:	Transparent Yellow
		Flash Point:	10°C
		VOC:	Less than 780 g/l
		Gloss level:	Matt
	SURFACE PREPARATION	All surfaces should be clean, dry and free from grease, rust, millscale etc. The primer base component should be well mixed and then the acid component should be added and mixed in the correct proportion. Apply in the normal manner ensuring that all areas are completely covered. For further information contact our technical department.	
7	APPLICATION METHODS	Spray Ultriprime Etch Thinners T3 - only add to the mixed product if necessary	
•	THINNER / CLEANER:		
4	DRYING / OVERCOATING	Touch dry: 15 mins	
		Drying times will be extended at low temperatures	
		Do not apply when ambient temperature falls below $3^{\rm o}{\rm C}$ or relative humidity exceeds 90%	
••	MIXING RATIO	1:1 by volume with Ultriprime 2K Etch Curing Thinner	
①	POT LIFE	4 – 6 Hours	
	COVERAGE	Approx 15 sq metres per litre @ 12 – 15 microns dry film thickness	
	STORAGE	Store in cool, dry conditions, typically 5-25°C, according to the highly flammable liquids and liquefied petroleum gases regulations.	
•	SHELF LIFE	Usable life 2 year from date of manufacture in unopened containers.	

The information in this data sheet is correct, to the best of our knowledge, based on laboratory tests and practical experience. However, as the product is used under conditions which are beyond our control, we cannot guarantee anything but the quality of the product itself. We recommend that users carry out tests to satisfy themselves with the suitability of the product for its intended use. These details are subject to revision from time to time, without notice.

